

LSI DOCKET NO. 03-1091

**CLAIMS:**

**What is claimed is:**

1. A diffusion resistor comprising:
  - 5 a substrate;
  - a diffusion region formed in the substrate;
  - a first contact region extending down from a surface of the substrate;
  - a second contact region extending down from the surface of the substrate;
  - a first contact connected to the first contact region;
  - 10 a second contact connected to the second contact region; and
  - a third contact connected to the surface of the substrate, wherein the third contact is located between the first contact and the second contact, wherein the third contact forms a Schottky diode such that application of a voltage to the third contact forms a depletion region that changes in size depending on the voltage applied to the third contact to change a resistance
  - 15 in the depletion resistor.
2. The diffusion resistor of claim 1, wherein the third contact is connected to the surface by a salicided region.
- 20 3. The diffusion resistor of claim 1, wherein the substrate is a p-type substrate.
4. The diffusion resistor of claim 1, wherein the substrate is an insulator in a silicon-on-insulator substrate.
- 25 5. The diffusion resistor of claim 3, wherein the first contact region and the second contact region are n<sup>+</sup> contact regions.
6. The diffusion resistor of claim 5, wherein first contact, the second contact, and the third contact are formed using metal layers.

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7. The diffusion resistor of claim 6, wherein the metals layers are tungsten metal layers.

8. The diffusion resistor of claim 1, wherein the diffusion region contains n-type dopants having a concentration of about  $1 \times 10^{15}/\text{cm}^3$ .

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9. The diffusion resistor of claim 1, wherein the first contact region and the second contact region contain n-type dopants having a concentration of about  $1 \times 10^{18}/\text{cm}^3$  to about  $1 \times 10^{20}/\text{cm}^3$ .

10 10. A method for forming a diffusion resistor, the method comprising:  
forming a diffusion region in a substrate;  
forming a first contact region and a second contact region in the diffusion region,  
wherein the first contact region and the second contact region extend downward from a surface  
of the substrate;  
15 forming a first contact on the first contact region and a second contact on a second  
contact region; and  
forming a third contact on the surface of the substrate, wherein the third contact is located  
between the first contact and the second contact, wherein the third contact forms a Schottky  
diode such that application of a voltage to the third contact forms a depletion region that changes  
20 in size depending on the voltage applied to the third contact to change a resistance in the  
depletion resistor.

11. The method of claim 10, wherein the step of forming the depletion region comprises:  
implanting n-type dopants into the substrate.

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12. The method of claim 11, wherein the n-type dopants implanted into the diffusion region  
have a concentration of about  $1 \times 10^{15}/\text{cm}^3$

13. The method of claim 11, wherein a doping profile of the n-type dopants is selected to

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reduce parasitic capacitance.

14. The method of claim 11, wherein the step of forming the first contact region and the second contact region comprises:

5        implanting n-type dopants into the depletion region in a concentration of about  $1 \times 10^{18}/\text{cm}^3$  to about  $1 \times 10^{20}/\text{cm}^3$ .

15. The method of claim 10, wherein the step of forming the first contact and the second contact comprises:

10        depositing a metal layer onto the first contact region and the second contact region.

16. The method of claim 14, wherein the metal layer is a tungsten metal layer.

17. The method of claim 10, wherein the substrate is a p-type silicon substrate.

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18. The method of claim 10, wherein the substrate is an insulator in a silicon-on-insulator substrate.

19. The method of claim 10 further comprising:

20        forming shallow trench isolation regions prior to forming the diffusion region.